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Factory:

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PRODUCT SPECIFICATION SHEET

Material : CALCINED ANTHRACITE
Size : 0'50 – 2'00 mm. 0'50– 4'00 mm 1'00 – 5'00 mm.
Comercial name : Recarburiser RG 94 + size (example: Recarburiser RG 94 ,0'50-4'00 mm)

Chemical analysis :

Parameter	Method / Instrument of Determination	Typical Specification (*)
Moisture	Humidity balance GRAM PRECISION SERIE SV In an oven at 106°C, due to weight loss	0'34 %
Fixed carbon (dry base)	By difference: % C. F. = 100 % - (% Ashes + %Volatiles)	95'14 %
Ash (dry base)	ISO 1171 (= UNE 32004)	4,31 %
Volatile matter (dry base)	ISO 562 (= UNE 32019)	0'72 %
Sulphur	ASTM D4239-05 - LECO SC 132 / LECO SC 432	0'181 %
Nitrogen	ASTM D5373-08 - ELTRA ONH 2000	0'422 %

Granulometric Analysis :

Parameter	Method / Instrument of Determination	Typical Specification (*)
> upper limit of the particle size range	% of the total weight retained on the sieve of the upper limit of the particle size range.	0,49 %
< lower limit of the particle size range	% of the total weight passing through the sieve of the lower limit of the particle size range.	3,26 %

Packaging / Packing:

- ✓ 25 kgs sacks on pallet of 1.000 kgs. with retractable plastic cover.
- ✓ Big bags of 1,000 kgs. - 1.200 kgs. on pallet.
- ✓ Bulk.

Identification / Quality documentation:

- ✓ The product shall be delivered identified with the name of the manufacturer, name of the product and manufacturing batch number.
- ✓ With each delivery, the Analysis Bulletin of the corresponding manufacturing batch will be sent. Analytical determinations are carried out in our laboratory using the methods and instruments indicated. The values of each of the parameters reflected in the analysis bulletins of each batch correspond to the average value of the different determinations carried out for that parameter and in that batch.
- ✓ The analytics verification and the preparation of standard samples for certain parameters are carried out, according to standardised methods, by SGS Española de Control, S.A, which has laboratories. accredited according to NBN EN ISO / IEC 17025:2005 for the performance of tests relating to all the parameters contained in this specification.

Notes :

(*)Date of update typical specification
 30/06/2024

Technical specification
 RECARBURISER RG 94



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- ✓ The product specification sheet shall be reviewed at least every six months to collect as typical values the average values obtained in our laboratory, during that period, for the different parameters of the total lots analyzed of this material.
- ✓ Maximum and minimum values of the analysis parameters according to the specified determination methods and instruments:
 - Humidity: 0,50% Max.
 - Fixed Carbon: 94'00% Minimum
 - Ashes + Volatile : 6'00% Max.
 - Ashes: 5'00% Typical
 - Volatiles: 1,00 % Typical
 - Sulphur: 0'30 % Max.
 - Nitrogen: 0,70 % Max.
 - Upper granulometry limit: ≤10%.
 - Lower granulometry limit: ≤10%.
- ✓ The following table shows the revisions carried out due to substantial parameter changes in the product specification (determination method, maximum/minimum parameter values,...), except for typical specification values obtained each semester.

Review	Date	Reason or cause for review
1	14/10/2021	Creation of Product File.